



ABN 96 007 870 199

**Adelaide Brighton Cement Ltd**  
Angaston Special Products

# Cement Test Certificate

Final

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**Product Certified:** Type HE Brightonlite Cement  
**Test Certificate Number:** 200497  
**Produced At:** Adelaide Brighton Cement, Angaston Plant, SA  
**Sample Code:** B07ce40  
**Sample Date:** 1/11/2020

Nominal Blend	Requirements	Result
Clinker		>85 %
Ground Granulated Iron Blast-Furnace Slag		Nil
Mineral Addition	Max 7.5 %	<7.5 %
Calcium Sulphate		>4 %
Minor Additional Constituents	Max 5 %	Nil

Reportable Property	Test Method	Requirements of AS3972	Result
3 Day Strength	AS2350.11	Min 25.0 MPa	39.7 MPa
7 Day Strength	AS2350.11	Min 40.0 MPa	49.7 MPa
28 Day Strength	AS2350.11	N/R	58.4 MPa
Initial Set Time	AS2350.4	Min 45 min	90 min
Final Set Time	AS2350.4	Max 360 min	165 min
Soundness	AS2350.5	Max 5 mm	1 mm
Sulfuric Anhydride content (SO <sub>3</sub> )	AS2350.2	Max 3.5 %	2.6 %
Chloride Ion	AS3583.13	Max 0.10 %	0.003 %

### Other Properties

SiO <sub>2</sub>	AS2350.2	N/R	21.0 %
Al <sub>2</sub> O <sub>3</sub>	AS2350.2	N/R	4.9 %
Fe <sub>2</sub> O <sub>3</sub>	AS2350.2	N/R	0.7 %
CaO	AS2350.2	N/R	65.6 %
MgO	AS2350.2	N/R	0.9 %
Na <sub>2</sub> O Equivalent	AS2350.2	N/R	0.3 %
Loss on Ignition	AS2350.2	N/R	3.7 %
Fineness Index	AS2350.8	N/R	445 m <sup>2</sup> /kg
Normal Consistency	AS2350.3	N/R	29.2 %
Brightness (L)*	BH-TM-0552	N/R	72

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### REMARKS

These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type HE Cement.

\* NATA Accreditation No 252 does not cover the performance of this service.

N/R = No Requirement



Accredited for compliance with ISO/IEC 17025 - Testing. The results of the tests, calibrations and/or measurements included in this document are traceable to Australian/national standards.

Approved Signatory

M. Wythe

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